

Product Information Sheet

K-FLEX 720 LVOC ADHESIVE

1 IDENTIFICATION

Manufacturer's name and address:

K-FLEX USA 100 K Flex Way Youngsville, NC 27596 USA

Supplier's name and address:

Refer to Manufacturer

Recommended use and restriction on use

Recommended use: Adhesives

Restrictions on use: No relevant information available.

Emergency telephone number:

ChemTel Inc.

(800) 255-3924 (North America)

(801) 1 (813)248-0585 (International)

2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Flam. Liq. 2 H225 Highly flammable liquid and vapor.

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

Label elements

GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms:



GHS02 GHS07

Signal word: Danger

Hazard statements:

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

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Precautionary statements:

- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing mist, vapors, or spray.
- P264 Wash thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection.
- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 Call a poison center/doctor if you feel unwell.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P370+P378 In case of fire: Use for extinction: CO₂, powder or water spray.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards

There are no other hazards not otherwise classified that have been identified.



3 COMPOSITION/INFORMATION ON INGREDIENTS

Chemical characterization: Mixtures

Components:

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67-64-1	Acetone	  Eye Irrit.2A, H319; STOT SE 3, H336 Flam. Liq. 2, H225	50-100%
14807-96-6	Talc		<10%

Additional information:

For the listed ingredient(s), the identity and/or exact percentage(s) are being withheld as a trade secret.
 For the wording of the listed Hazard Statements, refer to section 16.

4 FIRST AID MEASURES

Description of first aid measures
After inhalation:

Respiration of particulates is unlikely during normal usage.
 Supply fresh air; consult doctor in case of complaints.

After skin contact:

Immediately remove any clothing soiled by the product.
 Do not pull solidified product away from the skin.
 Immediately wash with water and soap and rinse thoroughly.
 If skin irritation continues, consult a doctor.

After eye contact:

Remove contact lenses if worn.
 Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.
 Do not induce vomiting; immediately call for medical help.

Most important symptoms and effects, both acute and delayed:

Headache
 Coughing
 Causes eye irritation.
 May cause drowsiness or dizziness.

Indication of any immediate medical attention and special treatment needed:

If necessary oxygen respiration treatment.

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5 FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray.

For safety reasons unsuitable extinguishing agents: Water stream.

Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire.

Advice for firefighters

Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information:

Eliminate all ignition sources if safe to do so.

Cool endangered receptacles with water spray.

6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation.

Keep away from ignition sources.

Protect from heat.

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Absorb with non-combustible liquid-binding material (sand, diatomite, acid binders, universal binders).

Send for recovery or disposal in suitable receptacles.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 HANDLING AND STORAGE

Handling

Precautions for safe handling:

Avoid splashes or spray in enclosed areas.

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Use only in well ventilated areas.

Avoid contact with the eyes and skin.

Wash hands before breaks and at the end of work.

Information about protection against explosions and fires:

Highly flammable liquid and vapor.

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities

Requirements to be met by storerooms and receptacles:

Store in cool, dry conditions in well sealed receptacles.

Avoid storage near extreme heat, ignition sources or open flame.

Information about storage in one common storage facility:

Store away from foodstuffs.

Store away from oxidizing agents.

Specific end use(s)

No relevant information available.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Components with limit values that require monitoring at the workplace:	
67-64-1 Acetone	
PEL (USA)	Long-term value: 2400 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 590 mg/m ³ , 250 ppm
TLV (USA)	Short-term value: 1187 mg/m ³ , 500 ppm Long-term value: 594 mg/m ³ , 250 ppm BEI
EL (Canada)	Short-term value: 500 ppm Long-term value: 250 ppm
EV (Canada)	Short-term value: 750 ppm Long-term value: 500 ppm
LMPE (Mexico)	Short-term value: 750 ppm Long-term value: 500 ppm A4, IBE
14807-96-6 Talc	

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PEL (USA)	Long-term value: 20 mppcf ppm (containing <1% Quartz)
REL (USA)	Long-term value: 2* mg/m ³ *respirable dust; and <1% Quartz
TLV (USA)	Long-term value: 2* mg/m ³ *as respirable fraction; E
EL (Canada)	Long-term value: 2 *0.1 f/cc mg/m ³ resp. *if contains asbestos : ACGIH A1, IARC 1
EV (Canada)	Long-term value: 2* mg/m ³ , 2 f/cc ppm *respirable
LMPE (Mexico)	Long-term value: 2* mg/m ³ A4, *fracción respirable

Ingredients with biological limit values:	
67-64-1 Acetone	
BEI (USA)	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)

Exposure controls

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Engineering controls: No relevant information available.

Breathing equipment:

Not required under normal conditions of use.

Use suitable respiratory protective device in case of insufficient ventilation.

For spills, respiratory protection may be advisable.



Protection of hands:

Protective gloves

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The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Material of gloves Rubber gloves



Protection:
Safety
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Body protection:

Protective work clothing

Limitation and supervision of exposure into the environment

No relevant information available.

Risk management measures

No relevant information available.

9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance:

Form: Liquid

Color: Dark

Odor: Characteristic

Odor threshold: Not determined.

pH-value: Not determined.

Melting point/Melting range: Not determined.

Boiling point/Boiling range: >35 °C (>95 °F)

Flash point: <23 °C (<73.4 °F)

Flammability (solid, gaseous): Not applicable.

Auto-ignition temperature: Not determined.

Decomposition temperature: Not determined.

Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

Explosion limits

Lower: Not determined.

Upper: Not determined.

Oxidizing properties: Non-oxidizing.

Vapor pressure: Not determined.

Density:

Relative density: Not determined.

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Vapor density: Not determined.

Evaporation rate: Not determined.

Solubility in / Miscibility with Water: Fully miscible.

Partition coefficient (n-octanol/water): Not determined.

Viscosity

Dynamic: Not determined.

Kinematic: Not determined.

Other information No relevant information available.

10 STABILITY AND REACTIVITY

Reactivity: No relevant information available.

Chemical stability:

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

Possibility of hazardous reactions

Flammable.

Reacts with oxidizing agents.

Used empty containers may contain product gases which form explosive mixtures with air.

Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomized.

Conditions to avoid

Keep ignition sources away - Do not smoke.

Store away from oxidizing agents.

Incompatible materials No relevant information available.

Hazardous decomposition products

Under fire conditions only:

Carbon monoxide and carbon dioxide

11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity: Based on available data, the classification criteria are not met.

LD/LC50 values that are relevant for classification: None.

Primary irritant effect:

On the skin: Slight irritant effect on skin and mucous membranes.

On the eye: Irritating effect.

Sensitization: No sensitizing effects known.

IARC (International Agency for Research on Cancer):

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Present in trace quantities.

107-13-1	acrylonitrile	2B
100-40-3	4-vinylcyclohexene	2B
106-99-0	1,3-butadiene	1

NTP (National Toxicology Program):

Present in trace quantities.

107-13-1	acrylonitrile	R
106-99-0	1,3-butadiene	K

OSHA-Ca (Occupational Safety & Health Administration):

Present in trace quantities.

107-13-1	acrylonitrile
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Probable route(s) of exposure:

Eye contact.

Skin contact.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure: May cause drowsiness or dizziness.

STOT-repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

12 ECOLOGICAL INFORMATION

Toxicity

Aquatic toxicity No relevant information available.

Persistence and degradability No relevant information available.

Bioaccumulative potential: No relevant information available.

Mobility in soil: No relevant information available.

Ecotoxicological effects:

Remark: Due to mechanical actions of the product (e.g. agglutinations), damages may occur.

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Additional ecological information

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

Other adverse effects No relevant information available.

13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Recommendation:



Can be disposed of with household garbage after solidification following consultation with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

Uncleaned packagings

Recommendation: Disposal must be made according to official regulations.






Recommended cleansing agent: Water, if necessary with cleansing agents.

14 TRANSPORT INFORMATION

UN-Number DOT, ADR, IMDG, IATA	UN1133
UN proper shipping name DOT, IATA ADR, IMDG	Adhesives ADHESIVES
Transport hazard class(es) DOT  Class 3 Label 3	
ADR  Class 3 (F1) Label 3	

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IMDG, IATA  Class 3 Label 3	
Packing group DOT, ADR, IMDG, IATA	II
Environmental hazards Marine pollutant:	No
Special precautions for user Warning: Danger code (Kemler): EMS Number:	Flammable liquids 33 F-E,S-D
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
DOT  Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L each.	
ADR  Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L each.	
IMDG  Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L each.	
IATA  Limited Quantity for packages less than 30 kg gross and inner packagings less than 0.5 L each /1 L net.	

15 REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

United States (USA)

SARA

Section 302 (extremely hazardous substances): None of the ingredients are listed.

Section 355 (extremely hazardous substances): None of the ingredients are listed.

Section 313 (Specific toxic chemical listings): None of the ingredients are listed.

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TSCA (Toxic Substances Control Act):All ingredients are listed.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): Present in trace quantities.

107-13-1	acrylonitrile	20000
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Proposition 65 (California)

Chemicals known to cause cancer:

Present in trace quantities: 100-10-3, 107-13-1, 106-99-0.

Reference to talc not applicable to product, as product contains no asbestiform fibers.

14807-96-6	Talc
100-40-3	4-vinylcyclohexene
107-13-1	acrylonitrile
106-99-0	1,3-butadiene

Chemicals known to cause developmental toxicity for females:

Present in trace quantities.

100-40-3	4-vinylcyclohexene
106-99-0	1,3-butadiene

Chemicals known to cause developmental toxicity for males:

Present in trace quantities.

106-99-0	1,3-butadiene
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Chemicals known to cause developmental toxicity:

Present in trace quantities.

106-99-0	1,3-butadiene
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EPA (Environmental Protection Agency):

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67-64-1	Acetone	I
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IARC (International Agency for Research on Cancer):

Present in trace quantities.

100-40-3	4-vinylcyclohexene	2B
107-13-1	acrylonitrile	2B
106-99-0	1,3-butadiene	1

Canadian Domestic Substances List (DSL):

All ingredients are listed.

16 OTHER INFORMATION

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Date of preparation / last revision May 11, 2018 / -

Abbreviations and acronyms:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bio-accumulable, Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health Administration

Flam. Liq. 2: Flammable liquids – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Sources

Website, European Chemicals Agency (echa.europa.eu)

Website, US EPA Substance Registry Services (ofmpub.epa.gov/sor internet/registry/substreg/home/overview/home.do)

Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org)

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Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6

Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5.

Safety Data Sheets, Individual Manufacturers